

# Security Packaging Center Content

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# Security Packaging Center

## Information about our Controller Modules

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### **Our modules for controller ICs**

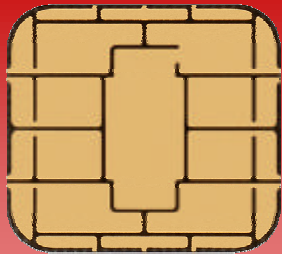
125 million of our controller modules were produced in FY01/02 - which makes roughly 16% share of the world market.

The modules are designed to be used for all card implantation procedures. The patented heat barrier construction ensures a successful hotmelt implantation, because the IC is protected from the heat of the implantation process.

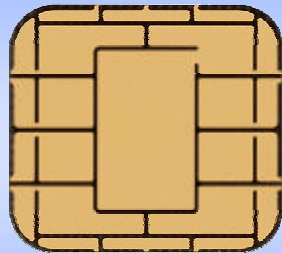
Due to the Nickel Hard Surface (NiHS), the modules have a shiny surface, they can withstand over 100.000 plug cycles, which is 10 times more than industry standard.

Our extensive research and testing, in which we used over 60.000 complete chip cards in envelopes for mailing experiments has given us the know-how to design mailing resistant controller modules.

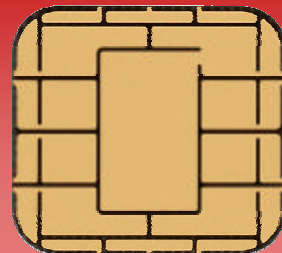
The punching geometry introduced by Infineon has become a de facto industry standard. The modules are of course ISO (including AFNOR) compatible and have higher implanting tolerances than competitor modules.



**M 5.1**



**M 5.2**



**M 5.3**

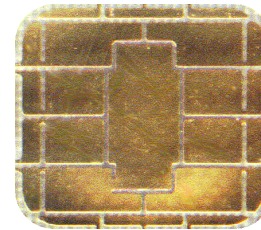
# Security Packaging Center

## Controller Module M5.1

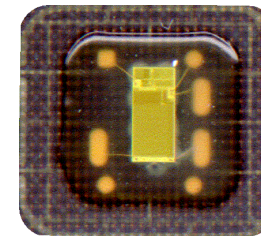
**Status: Series**

**Package Items:**

Max. Chip Size:	3.2 x 4.88 mm (15.6 mm <sup>2</sup> )
	2.9 x 5.68 mm (16.472 mm <sup>2</sup> )
Module Size:	13.0 x 11.8 mm
Max. Thickness:	0.58 mm
Globe Top:	max. 9.3 x 9.8 mm
Pitch:	14.25 mm

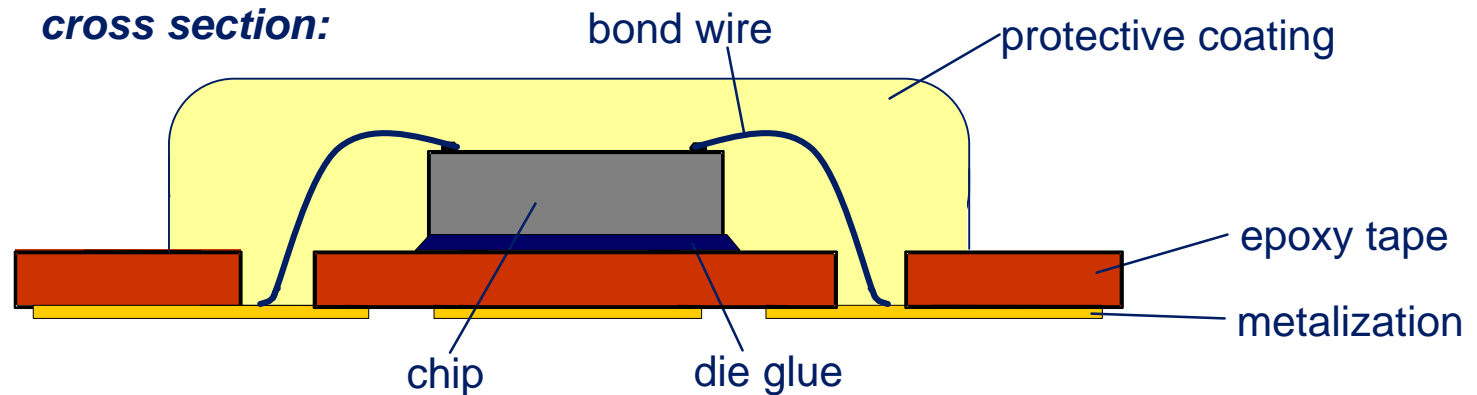


**contact side**



**chip side**

**cross section:**

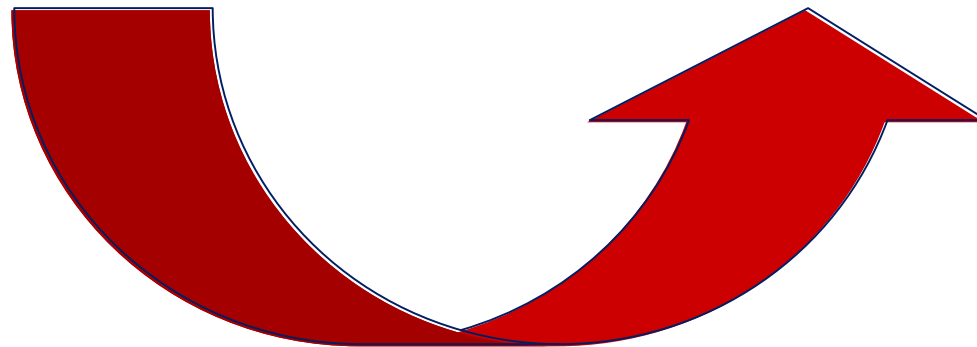
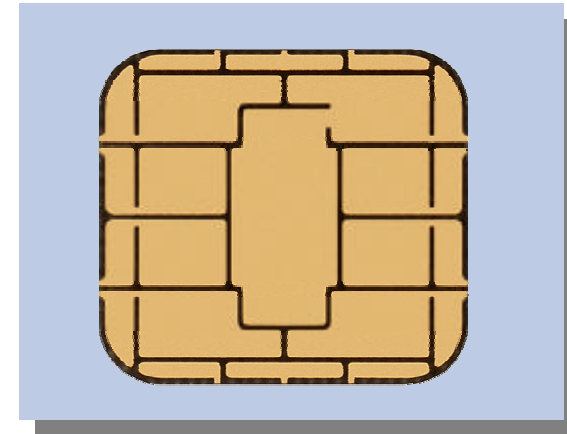


# Security Packaging Center ICs - Controller Module M5.1

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## Controller Modules

<b>SLE 44C20S/U</b>	<b>SLE 66C320P</b>
<b>SLE 44C42S</b>	<b>SLE 66C322P</b>
<b>SLE 44C80S/U</b>	<b>SLE 66C320PU</b>
<b>SLE 66C160P</b>	<b>SLE 11C001S/U</b>
<b>SLE 66C162P</b>	<b>Customer IC</b>
<b>SLE 66CX160P</b>	



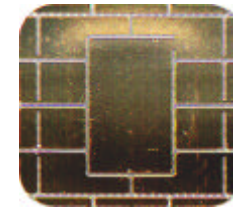
# Security Packaging Center

## Controller Module M5.2

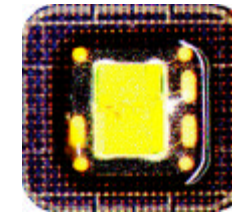
**Status: Series**

**Package Items:**

Max. Chip Size:	4.1 x 5.68 mm (23,288 mm <sup>2</sup> )
Module Size:	13.0 x 11.8 mm
Max. Thickness:	0.58 mm
Globe Top:	max. 9.3 x 9.8 mm
Pitch:	14.25 mm

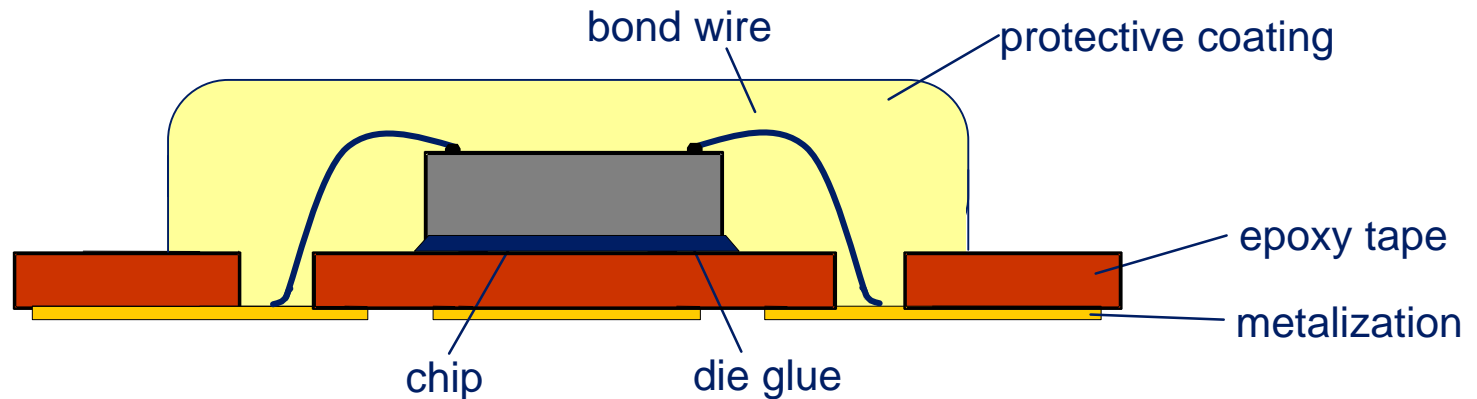


**contact side**



**chip side**

**cross section:**



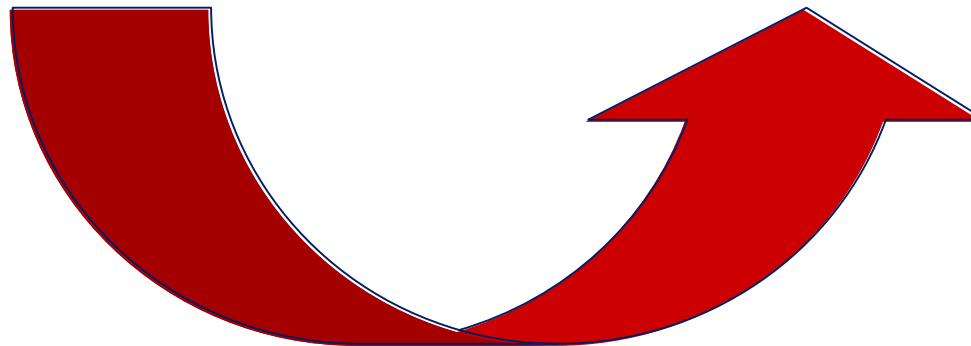
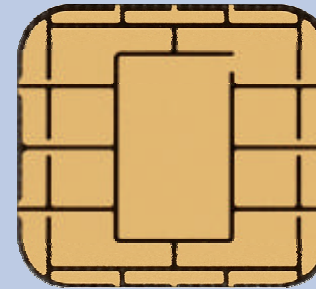
stop thinking  
never

# Security Packaging Center ICs - Controller Module M5.2

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## Controller Modules

SLE 66C160S/U  
SLE 66CX160S/U  
SLE 66CX320P  
SLE 66C640P  
SLE 66CX640P  
SLE 66CX640PU  
SLE 66CX320S  
Customer IC



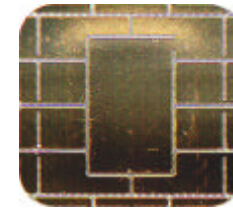
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## Controller Module M5.3

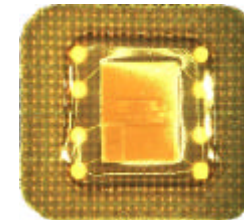
**Status: Series**

**Package Items:**

Max. Chip Size:	4.65 x 5.68 mm (26,412 mm <sup>2</sup> )
Module Size:	13.0 x 11.8 mm
Max. Thickness:	0.58 mm
Globe Top:	max. 9.5 x 10.0 mm
Pitch:	14.25 mm

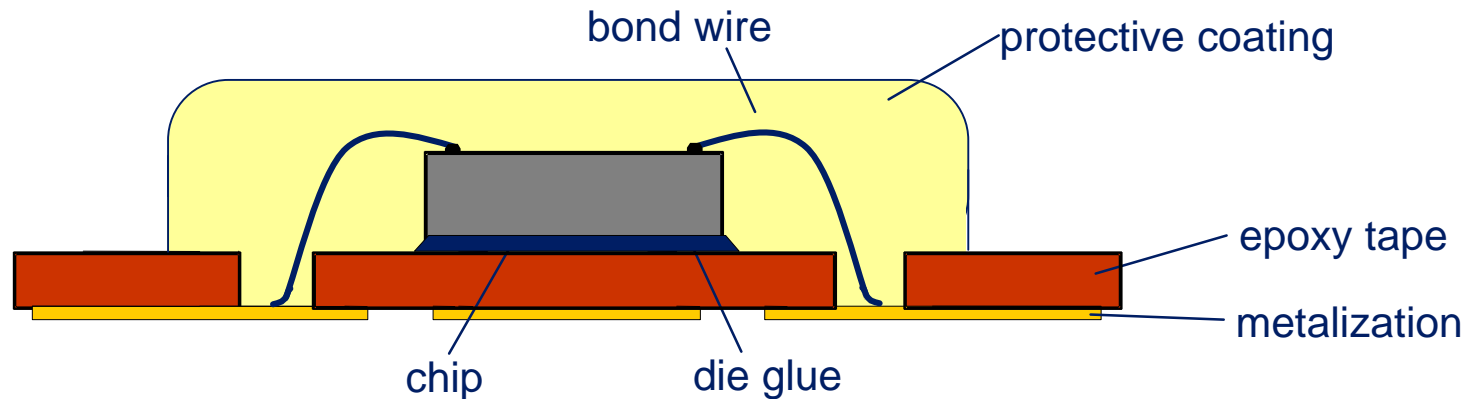


**contact side**



**chip side**

**cross section:**



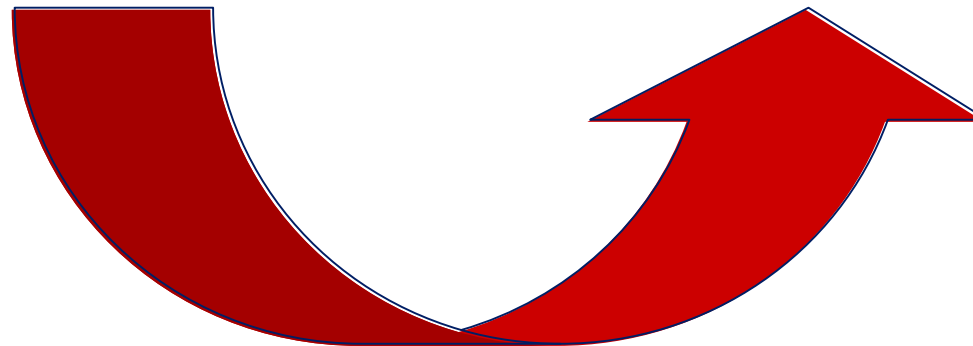
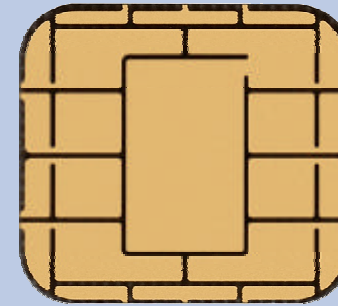
stop thinking  
never

# Security Packaging Center ICs - Controller Module M5.3

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## Controller Modules

**SLE 88CX720P  
SLE 88CX642S  
Customer IC**



# Security Packaging Center

## Key customer benefits

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- ⇒ Improvement of mechanical stability (mailing)
- ⇒ Heat barrier for hotmelt implantation
- ⇒ Higher tolerances for milling and implanting (contact pads Z1 - Z5) in comparison to M4.x, M6.x
- ⇒ Usable for max. chiparea:  $\sim 30 \text{ mm}^2$
- ⇒ Contact surface: NiHS (high corrosion and plug cycle resistance)

# Security Packaging Center

## Evaluation Mailing Resistance

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### **Intention:**

Regarding mailing there are increasing requirements of customers for a higher mechanical resistance of chip card modules. In order to fulfill these requirements, an improved generation of controller modules was developed - called M5.1/M5.2/M5.3

### **Testcondition:**

Runs have been performed at:

- AEG Mail Sorter at the southern railroad station in Vienna.
- Siemens ElectroCom Sorter at the post center in Munich.
- Also we do correlation on IFX mailing simulation equipment.

Altogether about 64623 cards enclosed in envelopes have been tested.

The position of the card in the envelope is on the right of the envelope window on the same level. Typical parameter settings were used.

### **Failure Analysis:**

M6.3: Broken chips only.

M4.3: Broken wire bonds only.

# Security Packaging Center Results Mailing

## Controller Modules

